



DUPLOCOLL® DOUBLE-SIDED ADHESIVE TAPE

Main application fields

- Bonds where maximum transparency is of central importance, for example in shower cubicles made of glass, at solar collectors and for illuminated advertising signs
- Metal-glass-connections in facade construction and apparatus engineering, as well as in the furniture industry
- Invisible bonding of different materials such as wood, aluminium, plastics, ceramics and glass

Pressure-sensitive adhesive film made of pure acrylic for lasting, transparent adhesive bonding

Product construction

	Name	Colour	Thickness [mm]
Liner	Polyethylene film	white	approx. 0,11 – 0,13
Adhesive	Pure acrylic		approx. 2,96 – 3,04
		Total thickness:	approx. 3,07 – 3,17

Product advantages

- Clear bond due to highly transparent adhesive formulation: the light refraction index of DuploCOLL® CPT 9630 is similar to that of glass.
- High stretchable and at the same time a high inner strength give DuploCOLL® CPT 9630 an excellent resiliency within the bond
- Good initial tack, lasting ultimate bonding strength
- Good sealing, absorbing and insulating properties
- Excellent stress-absorber
- Particularly versatile, also suitable for uneven surfaces
- Highly split-resistant
- Resistant to chemicals and softeners
- Suitable for long-term use, resistant to ageing and UV radiation
- Available as perfectly fitting die-cut parts in many shapes, versions and different sizes
- By the technology to seal the edges of the adhesive tape, these become dry after adhesion and resistant against external influences.



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Specific technical data*

Temperature range	-40 °C to +150 °C** (up to +200 °C at short term)
Light transmission	> 80% in the visible light scope

* Specific test results, statistically not approved.

** Reached temperature in a rising heat test according to the internal test method PM-211 following DIN EN 1943 at 0,5 kg strength, beginning at 30 °C, increasing of temperature every 30 minutes by 10 °C.

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Technical Data

90° roll peel strength test on steel in accordance with DIN EN 1464 after 24 hours storage at +23 °C +/- 2 °C	140 N/625 mm ²	
Dynamic shear strength on steel in accordance with internal test method PM-01850* after 24 hours storage at +23 °C +/- 2 °C	98 N/25 mm	

*Internal test methods are delivered on request

Application

Recommended application temperature	18 °C to 35 °C
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Storage

Adhesive tapes should be stored at room temperature and normal humidity (50-70 %).
The storage stability is 2 years after delivery.

Product presentation

Converted product	Rolls				
Width [mm]	≥ 6				
Length [m]	12				
Max. log width: 430 mm	Other dimensions, die-cuts and sheets on request.				

For mechanical mounting of this adhesive tape we also offer a wide range of application devices.

The physical characteristics contained in our data sheets represent typical or average values. They do not represent any warranties or guarantees and must not be used for technical specification purposes. All application related statements, information and recommendations herein are given to the best of our knowledge and practical experience. The buyer is responsible for determining the suitability of the specific tape for its intended use in connection with user's method of application. Please consult our Technical Applications Department for specific advice. Our general Term and Conditions of Sale apply, particularly with regard to warranty and liability.

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