## NFK GLAZING \& INDUSTRIAL SUPPLIES

Professional Products for the Glass \& Glazing industry

Glazing Structural Tapes | Single-Sided Foam Tapes|. Nitrile Closure Tapes FS480 series

## CLOSED-CELL INDUSTRIAL FOAM SEALANT FS480 SERIES



- Closed-cell industrial foam made of a blend of vinyl nitrile and neoprene with aggressive acrylic adhesive on one side
- Maintains a water-tight seal at a minimum of $25 \%$ compression
- Good resistance to weathering, aging, fungi and most chemicals and ultraviolet light
- Remains flexible at a wide range of operating temperatures
- Dimensionally stable
- Will not ooze, run or drip
- Easily removable liner minimises stretching during installation
- Good temperature resistance
- Range of thicknesses: $3.5 \mathrm{~mm}, 7 \mathrm{~mm}, 9 \mathrm{~mm}, 12 \mathrm{~mm}$


## Typical Applications

Automotive gaskets and seals, air-conditioning, refrigeration, insulation, weather stripping, marine construction (hatches), truck cabs, buses, off road vehicles, switchboards, inspection hatches, body seals and general closure applications.

## Typical Physical Properties

| Property | Value | Test Method |
| :---: | :---: | :---: |
| Colour: | Black |  |
| Specification: | SCE/RE 41/42 | ASTM D-1056-68/79 |
| Density: | 7.5 pcf |  |
| Tensile: | 100 psi (min) | ASTM D-412-75 |
| Elongation: | 320\% min. |  |
| 25\% Compression/Deflection: | 3.5-5.0 psi | ASTM D-1056-78 |
| Compression Set: | 20\% | ASTN D-1056 |
| Flammability: | FMVSS 302 and UL94 |  |
| Thermal Conductivity: | 0.031 | ASTM C-177-71 |
| Water Absorption: | 5 weight \% max | ASTM D-1667 |
| $90^{\circ}$ Peel Adhesion: | 405 |  |
| Temperature Range: | $-40^{\circ} \mathrm{C}$ to $100^{\circ} \mathrm{C}$ |  |

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