



TECHNICAL DATA SHEET

V2 HIGH-PERFORMANCE GENERAL GLAZING SILICONE

V2 is a one-component, acetic cure, high modulus silicone sealant. It cures by absorption of atmospheric moisture to form a flexible and durable elastomeric sealant

FEATURES

- High modulus; acetic cure.
- Superior adhesion to broad range of building materials; meets the currently accepted standard for glazing.
- Non-slumping formula
- Long life reliability
- Excellent natural ageing stability – maintains elastomeric properties even under harsh conditions and temperature extremes.

USES & APPLICATIONS

- Frameless shower screens
- Structural glazing (glass to glass application)
- Fin glazing
- Butt glazing
- General glazing application
- Toughened glass assemblies

- Aquariums
- Fibreglass applications

CLASSIFICATIONS/STANDARDS

V2 High-Performance Glazing Silicone meets or exceeds the requirement of AS 1288-2006 for one-part sealant.

TYPICAL PERFORMANCE DATA (approx.)	
Shore A Hardness	23
100% Modulus	0.45 MPa
Tensile Strength	1.90 MPa
Elongation	500%
Peel Strength after UV through glass	62N/25mm
Dynamic Movement Capacity	±25%
Accelerated Ageing and Weathering (ASTM C792)	Excellent
Application Temperature*	+5°C to +40°C
Service Temperature	-50°C to +190°C

* Application of the sealant at -10°C is permissible provided the surface to receive the silicone is dry and free of frost. The maximum service temperature listed is for transient temperature; the silicone sealant will deteriorate if subjected to these temperatures on a continuous basis.

PRODUCT CHARACTERISTICS

Colour	Black, Translucent & White
Tack Free Time	30 Minutes
Skin Time	6 Minutes
Tooling Time	8 Minutes
Slag or Slump	Nil

DIRECTIONS FOR USE

Read and understand the Safety Data Sheet before using this product. SDS can be acquired by scanning the relevant QR code on pack.

SURFACE PREPARATION

Surfaces to be sealed must be clean, dry and free of wax, grease, cutting oils or any loose or flaking materials.

Use the two-wipe process for impervious substrates. Ensure the clothes are clean and changed frequently, and use a suitable cleaner/solvent such as IPA or 100% White Spirits.

APPLICATION

1. When extruding the sealant cut the nozzle to the desired width, cut the tip off the cartridge, and apply the sealant firmly to ensure good contact between the sealant and the substrate.
2. Before the sealant has skinned, tool it off to ensure a good finish, and to improve the wetting out of the sealant to the substrate.
3. Clean / wipe off excess sealant with a clean cloth or polyethylene scraper. Masking tape can be used. (Masking tape must be removed before skin-over starts).

JOINT DESIGN

- The sealant must be capable of withstanding the expected joint movement. To calculate the joint width, establish the expected movement (expansion, contraction and shear movement) that the joint is required to withstand.
- The joint movement capability of Bostik V2 is $\pm 25\%$. The joint design must avoid three-sided adhesion.
- The recommended sealant depth-to-width ratio for a weather seal is normally half the joint width.
- The minimum recommended joint depth is 6mm and the maximum is 15mm, ideally if the required joint width is 6mm the depth is also 6mm.

BACKING MATERIAL

Use a closed-cell polyethylene-backing rod, 25% larger than the joint width, to control the depth of the joint.

COMPATIBILITY WITH ADJACENT SUBSTRATES
Silicones are not always compatible with plasticized sealants, such as butyls. Also, some backing rods and glazing tapes contain bitumen or other agents that are incompatible with the silicone.

The incompatibility may cause discolouration, poor sealant cure or long-term degradation of the sealant. Always carry out compatibility tests where contact with potentially incompatible materials occurs. (Bostik offers this service via our lab facilities for projects.)

COVERAGE

Approximately 16 lineal metres per 300ml cartridge based on an average joint size of 6mm depth and 3mm width.

CURING

V2 cures by absorbing atmospheric moisture it will cure to a depth of 10mm in 4-7 days. Depending on the joint design it may take between 14-21 days before the silicone joint has fully cured. (Subject to temperature and atmospheric moisture) Lower atmospheric moisture reduces the curing rate.

LIMITATIONS

Bostik V2 is NOT suitable for use in the following applications:

- As the sealant requires atmospheric humidity to cure, it will not cure in totally confined spaces where it does not have access to atmospheric humidity.
- Bonding of mirrors
- Laminated glass
- Reflective glass
- Underwater applications on porous materials etc. (including swimming pools). Note. This product is suitable for some under water non porous substrates applications where the sealant is in contact with water for extended periods eg metal tanks. (Please contact Bostik to confirm your design details before commencing such an application).
- All stones. (Use Bostik 5CLM - we recommend the completion of a stain testing program before using sealant on stone)
- Below Grade Applications
- Concrete, cement or masonry
- Soft metals such as galvanized, zinalume, brass and bronze
- Horizontal walkways.
- Do not clean or treat the sealant with materials, cleaning agents or solvents, that may affect or discolour the sealant, particularly during product curing.
- This product is neither tested nor can be used for medical or pharmaceutical use.

- Surfaces in contact with food.
- Where painting of sealant is required.
- Where building materials may bleed oil, plasticisers or solvents, some vulcanized rubbers and tapes.
- Surfaces subject to corrosion/oxidisation -eg mill aluminium.
- **This silicone is not paintable.** If there is a requirement to paint the sealant, use Bostik MS or PU sealant or Bostik Fill-A-Gap acrylic sealant products. Refer to the Technical Data Sheet of the product for the appropriate application and follow both the sealant and paint manufacturer painting instructions carefully, when painting these sealants.

CLEANING

Remove excess uncured sealant immediately with a damp cloth or water. Cured silicone is best removed by scraping or sanding. Use Bostik Handy Wipe towels to remove silicone from skin.

STORAGE AND SHELF LIFE

Always store the sealant in a cool dry place. The ideal storage temperature is not more than 25°C. Prolonged storage at high temperatures may affect shelf life and ultimate performance. The shelf life of Bostik V2 is 12 months from the date of manufacture when stored below 23°C and below 50% relative humidity.

DISPOSAL

Empty cartridges may be disposed via a local landfill. If spilt, absorb with clay, sand or earth. Collect and seal in a properly labeled metal container. Dispose of according to local authority regulations. Do not dispose of down drains or into local waterways.

HEALTH AND SAFETY

Full product safety information required for safe use is not included in this data sheet. Before handling, read the separate Safety Data Sheet (SDS) and packaging for safe use. Always read the Technical Data Sheet and Safety Data Sheet (SDS) before opening or using this product.

In case of product emergency refer to product labelling or SDS and contact phone numbers. A copy of the product SDS is available from Bostik or its distributors.

FIRST AID

If accidentally swallowed or it gets into someone's eyes, contact a Doctor or Poisons Information Centre (Phone Australia 131 126; New Zealand 0800 764 766)

SEE THE MATERIAL SAFETY DATA SHEET FOR ADDITIONAL INFORMATION.

EMERGENCY INFORMATION: 1800 033 111 (ALL HOURS)